

JJARRA
BY GRS®



QC COMPLETE SET
EXCLUDING VISE

#500-511 • INSTRUCTIONS

MASTER JAWS

INSTRUCTIONS

Instructions apply to the following product(s):



500-018

IMPORTANT NOTE:

The MicroBlock® and MicroBlock® XL Jura by GRS sets include a pair of Master Jaws instead of the original jaws with pin holes.

Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.

Products that include Master Jaws instead of original MicroBlock jaws:

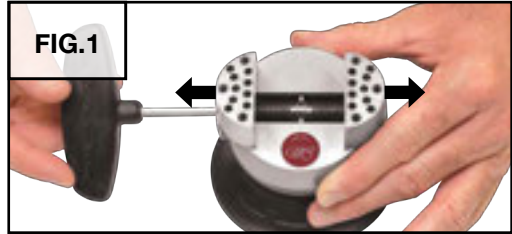
#500-508, #500-510, #500-517,
#500-526, #500-527

✓ Included with this set.

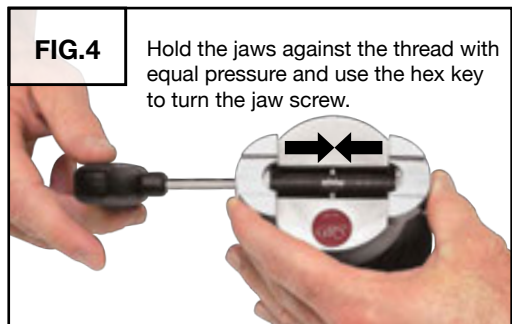
◆ Not included with this set. Available separately.

Removal of Original MicroBlock® Jaws

Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.



Installation of Master Jaws



Fixture Attachment



BOTTOM



SIDE



ANGLE

Master Jaw Seat



Fixture Installation

FIG.1



FIG.2



SEATED QC FIXTURES

INSTRUCTIONS

Instructions apply to the following product(s):



500-001



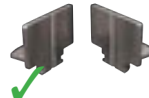
500-002



500-003



500-004



500-005



500-006



500-007



500-009



500-010



500-013



502-078

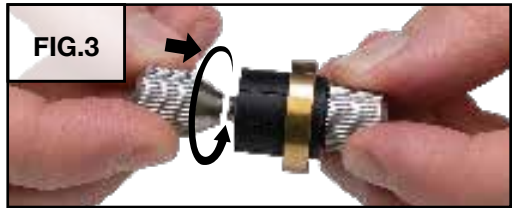
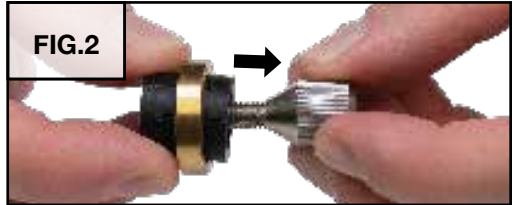
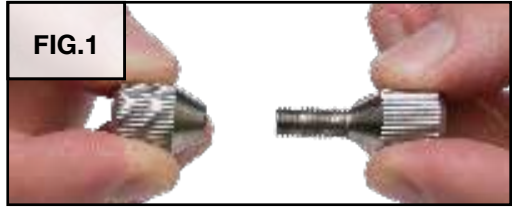
INSIDE RING HOLDER SCREW SET

INSTRUCTIONS

Instructions apply to the following product(s):



500-011



✓ Included with this set.

◆ Not included with this set. Available separately.

FIG.1



SHELLAC CYLINDER

INSTRUCTIONS

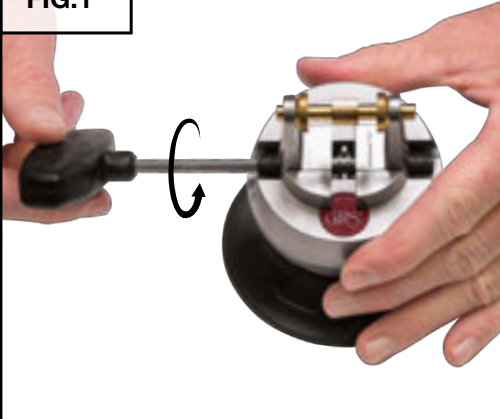
Instructions apply to the following product(s):



502-015

Follow the shellac instructions to apply shellac and workpiece to cylinder.

FIG.1



THERMO-LOC® CYLINDER

INSTRUCTIONS

Instructions apply to the following product(s):



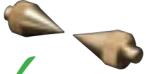
502-502

Follow the Thermo-Loc® instructions to apply Thermo-Loc® and workpiece to cylinder.

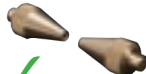
POINTED AND TAPERED BALL HOLDERS

INSTRUCTIONS

Instructions apply to the following products:

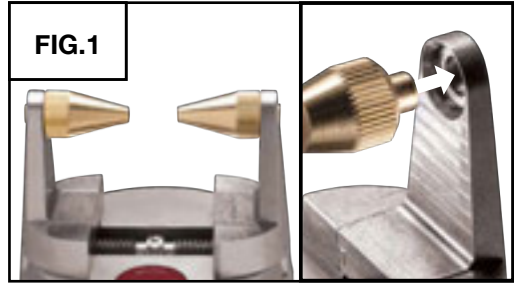


✓
500-506

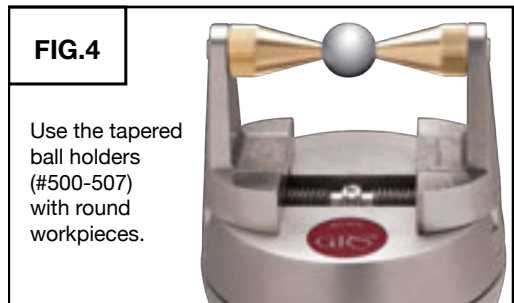
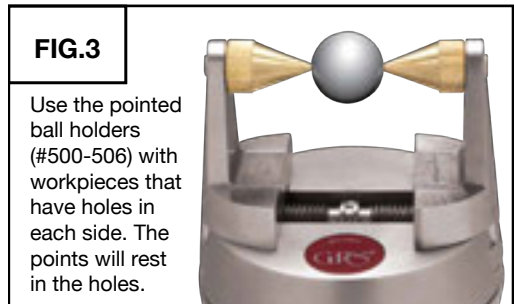
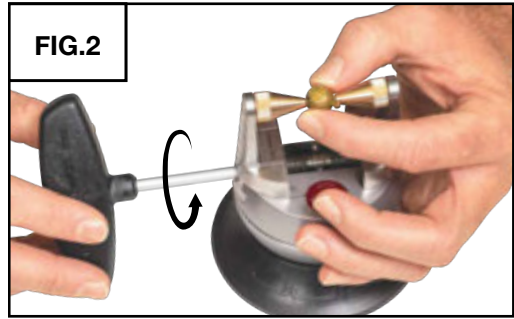


✓
500-507

Fixture Installation



Fixture Usage



✓ Included with this set.

◆ Not included with this set. Available separately.

Fixture Attachment



BOTTOM



SIDE



ANGLE

ROUND-BASE QC FIXTURES

INSTRUCTIONS

Instructions apply to the following product(s):



500-501



502-501

Fixture Installation

FIG.1

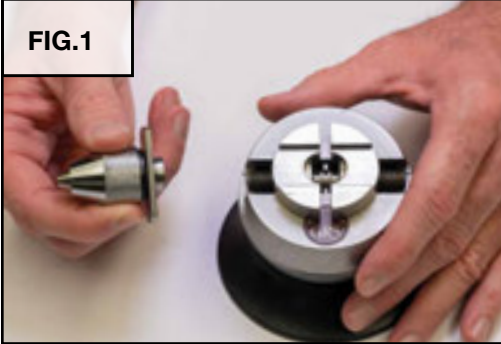
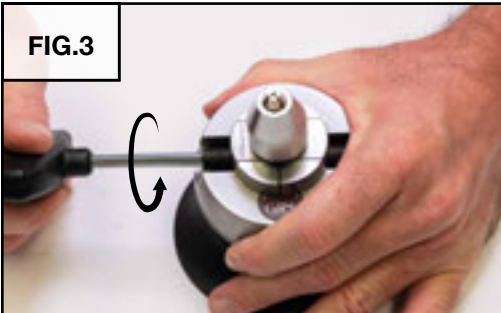


FIG.2



FIG.3



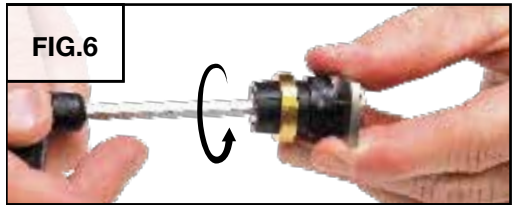
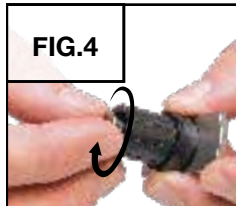
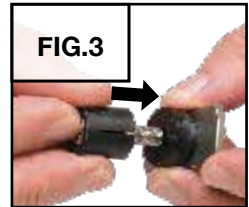
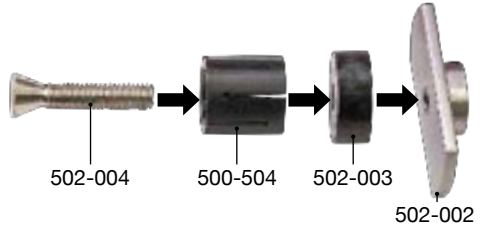
VERTICAL RING HOLDER

INSTRUCTIONS

Instructions apply to the following product(s):



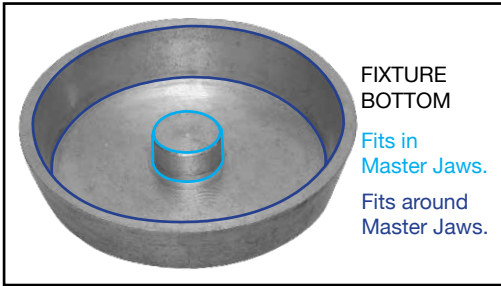
502-501



✓ Included with this set.

◆ Not included with this set. Available separately.

Fixture Attachment



QC SHELLAC PLATE

INSTRUCTIONS

Instructions apply to the
following product(s):



500-014

Fixture Installation

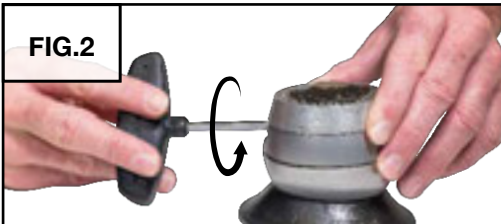
FIG.1



✓ The jaws need to
be closed slightly
for the QC Shellac
Plate to fit.



FIG.2



Follow the shellac instructions to apply shellac
and workpiece to cylinder.

ORGANIZERS WITH TAPE ATTACHMENT

INSTRUCTIONS

Instructions apply to the following product(s):



✓
500-523



✓
500-524



✗
502-034



✗
502-045



✗
523-011



✓
523-012



✓
523-013



✗
523-029



✗
523-030



FIG.1

Clean organizer back and bench surface with isopropyl alcohol according to manufacturer's instructions.



FIG.2



FIG.3



FIG.4



FIG.5



FIG.6

Place organizer where desired and press firmly for 60 seconds.

✓ Included with this set.

✗ Not included with this set. Available separately.

NOTES

